

# Heavy Conveyor Belts UM155DCT-B



## Main industry segments

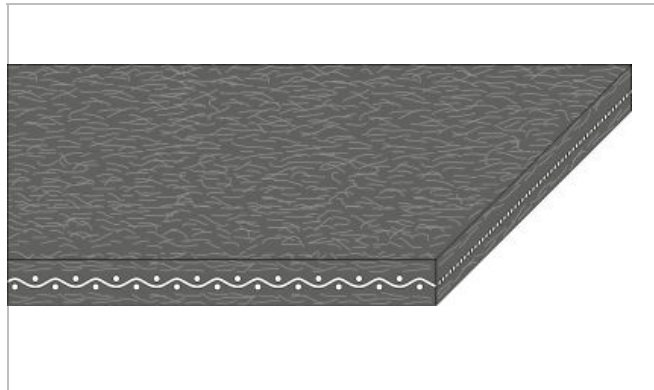
Textile others

## Applications

Cutter belt

## Special features

Abrasion resistant on both sides, Adhesive-free joint, Air permeability, Antistatic, Bi-directional suitable, Chemical resistant, Cut resistant, Dimensionally stable, Edges wear resistant, Flexibility in all directions, Impact resistant, Longitudinal flexibility, Low noise applications suitable, No delamination, Non fraying, Non-hygroscopic, Oil resistant, Solvent resistant, Water resistant, Wear resistant



Product Construction / Design	
Conveying side material	Polyester (PET) fleece
Conveying side surface	Impregnated fleece
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET) fleece
Pulley side surface	Impregnated fleece
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	Yes - fulfills EN 12882 / Categorie 1
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data		
Thickness of belt	4.0 mm	0.16 inch
Mass of belt (belt weight)	2.4 kg/m <sup>2</sup>	0.500 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	20 N/mm	114 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.0 N/mm	34 lbf/in
Min. operating temperature admissible (continuous)	-12 °C	10 °F
Max. operating temperature admissible (continuous)	80 °C	176 °F
Coefficient of friction (pulley side / steel driving pulley)	0.25 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.30 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.35 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.35 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.30 -	
Seamless manufacturing width	2000 mm	78.75 inch
On request other seamless manufacturing width	1829 mm	72 inch
On request further seamless manufacturing width	1397 mm	55 inch

Longitudinal tear resistance: 800 N / 180 lbf; Air Permeability - Measure according to DIN ISO 9237 / ASTM D737: @200 Pa = 11.0 L.sec-1/sq.m; @ 0.5 inch water = 2.3 cu.ft.min-1/sq.ft @500 Pa = 27.0 L.sec-1/sq.m; @ 2.0 inch water = 9.0 cu.ft.min-1/sq.ft; Pa = Pressure in Pascals (100 Pa = 1 mbar).

### Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications
Thermofix	Optional joining method

[Link to JDS:](#)

Joining method		Flexproof 20 x 80	Thermofix
Pulley diameter (minimum)	mm inch	25 1.00	25 1.00
Pulley diameter minimum with counter flection	mm inch	25 1.00	25 1.00
Admissible tensile force per unit of width	N/mm lbf/in	13 73	
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	7.7 44	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		Yes	Yes
Knife-edge (nosebar) suitable		No	No
Low noise applications		Yes	Yes
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Horizontal

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Exposure to water may cause a foaming on the surface of the belt. This does not affect the physical properties of the belt but could result in a residue left on the conveyed articles. This residue is easily cleaned by use of a damp cloth

Group	Nonwoven Belts
Sub-Group	Rubber Saturated Ulti-Mate Belts
Item number	H250001453

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