Heavy Conveyor Belts UM155/FRAS-B 17



Main industry segments

Airport, Cardboard converting, Electronics

Applications

Transfer belt, Loading/Unloading belt

Special features

Abrasion resistant on both sides, Antistatic, Edges wear resistant, Flame retardant, Good lace retention, Low friction conveying side, Low friction running side, Low noise applications suitable, No delamination, Oil resistant, Reverse bending, Wear resistant





Product Construction / Design	
Conveying side material	Polyester (PET) fleece
Conveying side surface	Buffed finish
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET) fleece
Pulley side surface	Buffed finish
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics				
Antistatically equipped	Yes			
Flammability	Flame retardant to ASTM D-378			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data				
Thickness of belt	3.9	mm	0.16	inch
Mass of belt (belt weight)	2.1	kg/m²	0.440	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	24	N/mm	135	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.0	N/mm	45	lbf/in
Min. operating temperature admissible (continuous)	-12	°C	10	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (pulley side / steel driving pulley)	0.20	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.40	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.30	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.25	-		
Seamless manufacturing width	2000	mm	78.74	inch

Joining related properties

Joining method	
Flexproof	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof	
Pulley diameter (minimum)	mm	76	
	inch	3.00	
Pulley diameter minimum with	mm	76	
counter flection	inch	3.00	
Admissible tensile force per unit of	N/mm	11	
width	lbf/in	64	
Admissible tensile force per unit of	N/mm	9.3	
width at max. operating	lbf/in	53	
temperature			
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	
Powerturns / curved installations		Yes	
Knife-edge (nosebar) suitable		No	
Low noise applications		Yes	
Metal detector suitable		No	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Carrying roller, Curved, Horizontal, Live roller drive

Recommendation

Group Nonwoven Belts
Sub-Group Flame Retardant Belts
Item number H250000513

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