

Food Belts

WVT-140



Main industry segments

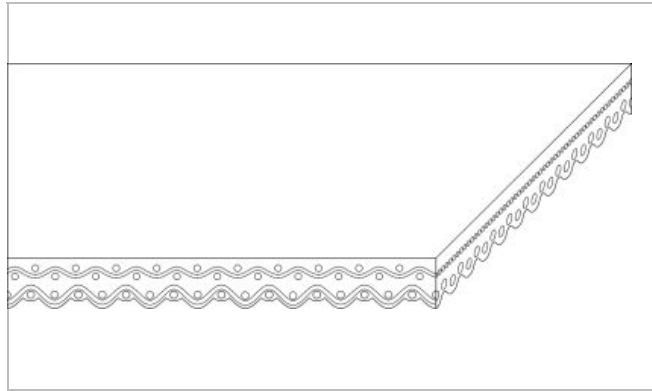
Biscuit and Crackers, Candy, Chewing gum, Chocolate, Plastics

Applications

Cooling (line) belt, Food processing/conveying belt

Special features

Easy release, High temperature resistant, Wear resistant



Product Construction / Design	
Conveying side material	Silicone (SI)
Conveying side surface	Smooth
Conveying side property	Super-adhesive
Conveying side color	White
Traction layer (material)	Aramid fabric
Number of Fabrics	2
Pulley side material	Aramid fabric
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Beige

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Other conformance/approval	Complies with: BfR recommendation (German federal institute for risk assessment) , Japanese Food Regulation (MHLW Notification No. 370)

Technical data		
Thickness of belt	1.7 mm	0.07 inch
Mass of belt (belt weight)	1.8 kg/m ²	0.369 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	2.6 N/mm	15 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	2.2 N/mm	13 lbf/in
Min. operating temperature admissible (continuous)	-30 °C	-22 °F
Max. operating temperature admissible (continuous)	180 °C	356 °F
Coefficient of friction (pulley side / steel driving pulley)	0.15 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.20 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -	
Seamless manufacturing width	1500 mm	59.06 inch

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius (minimum)	mm inch	4 0.157
Pulley diameter (minimum)	mm inch	30 1.18
Pulley diameter minimum with counter flection	mm inch	40 1.57
Admissible tensile force per unit of width	N/mm lbf/in	5.5 31
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	5.0 29
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		Yes
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Declined, Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Group	Silicone Belts
Sub-Group	Wear Resistant Belts
Item number	H700001879

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