# Heavy Conveyor Belts XTM90LTEMB-B



## Main industry segments

Farming and harvesting, General conveying

## **Special features**

Chemical resistant, Flexibility, High abrasion resistance, Wear resistant, Versatile





Product Construction / Design	
Conveying side material	Thermoplastic Alloy
Conveying side surface	Embossed cover
Conveying side property	Medium-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)
Pulley side surface	Fabric
Pulley side color	Black

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	Flame retardant, Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended

# Heavy Conveyor Belts XTM90LTEMB-B



Technical data				
Thickness of belt	2.5	mm	0.10	inch
Mass of belt (belt weight)	2.9	kg/m²	0.600	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	26	N/mm	150	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.7	N/mm	50	lbf/in
Min. operating temperature admissible (continuous)	-23	°C	-10	°F
Max. operating temperature admissible (continuous)	71	°C	160	°F
Coefficient of friction (pulley side / steel driving pulley)	0.20	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-		
Seamless manufacturing width	1829	mm	72.00	inch
On request other seamless manufacturing width	1524	mm	60	inch

Tear Resistance 66 lbf (29.9 Kg); Puncture Resistance: 170 lbf (77.1 Kg)

## Joining related properties

Joining method

Link to JDS:

Joining method

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

# Heavy Conveyor Belts XTM901TFMB-B



### Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or conveyance

Heddle belt weaving

### **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group Nonwoven Belts

Sub-Group Trackmate General Purpose Belts

Item number H250000301

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