# Rectangular Cleats E-PQ-G



### Main applications

Transversally applied on the belt, the profile assists secure product movement in inclined and declined applications. Used in the food processing industry and for material transport in general.

## **Description**

Quadrangular-shaped profile used as a cleat on TPU conveyor and processing belts. Can also be used longitudinally as a lateral barrier, but corrugated sidewalls may be a better solution.

Profiles are applied to the belt surface using a hot air or high frequency welding procedure.



#### **Product data**

| Technical data |               |  |  |  |  |  |
|----------------|---------------|--|--|--|--|--|
| Material type  | TPU Polyether |  |  |  |  |  |
| Hardness       | 83 ShA        |  |  |  |  |  |

| Code           | Item number | Color       | Food<br>grade | DoC<br>Name |      | Height | Package | Quantity |   | Box<br>Content | Weight |
|----------------|-------------|-------------|---------------|-------------|------|--------|---------|----------|---|----------------|--------|
|                |             |             | grade         |             | mm   | mm     |         |          |   | oomon.         | kg     |
| E-PQ08-GC-B300 | H090035118  | Cobalt blue | Yes           | GC          | 8.0  | 8.0    | Box     | 300      | М | 42 bars        | 0.070  |
| E-PQ08-GW-B300 | H090035111  | White       | Yes           | GW          | 8.0  | 8.0    | Box     | 300      | М | 42 bars        | 0.070  |
| E-PQ12-GC-B150 | H090035120  | Cobalt blue | Yes           | GC          | 12.0 | 12.0   | Box     | 150      | М | 63 bars        | 0.159  |
| E-PQ12-GW-B150 | H090035119  | White       | Yes           | GW          | 12.0 | 12.0   | Box     | 150      | M | 63 bars        | 0.159  |
| E-PQ16-GC-B150 | H090035122  | Cobalt blue | Yes           | GC          | 12.0 | 16.0   | Box     | 150      | М | 63 bars        | 0.207  |
| E-PQ16-GW-B150 | H090035121  | White       | Yes           | GW          | 12.0 | 16.0   | Box     | 150      | М | 63 bars        | 0.207  |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

| Code           | Minimum pulley dia.<br>conveying side transversal | Minimum pulley dia.<br>conveying side longitudinal | Minimum pulley diameter running side |  |  |
|----------------|---|--|--------------------------------------|--|--|
|                | mm  | mm   | mm                                   |  |  |
| E-PQ08-GC-B300 | 50  | 140  | 110                                  |  |  |
| E-PQ08-GW-B300 | 50  | 140  | 110                                  |  |  |
| E-PQ12-GC-B150 | 70  | 170  | 140                                  |  |  |
| E-PQ12-GW-B150 | 70  | 170  | 140                                  |  |  |
| E-PQ16-GC-B150 | 70  | 220  | 160                                  |  |  |
| E-PQ16-GW-B150 | 70  | 220  | 160                                  |  |  |

#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

## Recommendation

General dimensional tolerance: ±3% or ±0.20 mm (whichever is greater).

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