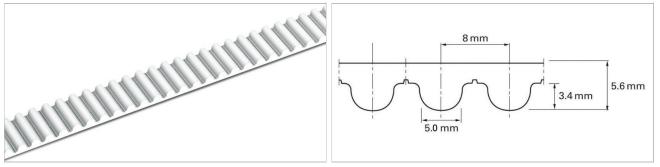
HabaSYNC Flex Belts F8M-I



Description

Metric, HTD shape, Curvilinear, 8 mm pitch, Stainless steel cord



Sketch of basic shape

Material Type	Color	Hardness	Temperature range				Food grade ¹	Characteristic
		ShA	°C	°F	°C	°F		
01	White	92	-20	-4	80	176	No	TPU - polyester
05	Cobalt blue	90	-30	-22	80	176	Yes	TPU - polyether
16	Transparent	85	-30	-22	80	176	Yes	TPU - polyester
22	Transparent	90	-20	-4	70	158	Yes	TPU - polyester
06	Black	92	-20	-4	80	176	No	TPU - polyester

⁽¹⁾ This product is in compliance with relevant EU and/or US food contact requirements. Check the following link for detailed information Documents of Compliance

Standard belt options - Conveying side Unprocessed (U)

Standard belt options - Teeth side

Unprocessed (U), Green polyamide fabric (P), Antistatic black polyamide fabric (A)⁽²⁾

(2)	Fulfills	ISO	9563
			0000

Technical data											
Belt slitting width,		Admissible [·]	tensile	Ultimate te	nsile	Tensile force for		Mass of belt			
nominal		force, truly e	endless belt	strength		1% elongation		(belt weight)			
mm	inch	N	lbf	N	lbf	N	lbf	kg/m	lb/ft		
50.0	2.0	5740	1290	19410	4364	14520	3264	0.32	0.22		

Maximum belt width (150 mm / 6 inch).

Belt versions with increased thickness are available on request. Please consider larger minimum pulley diameters.

The admissible tensile force always corresponds with a belt elongation of 0.4%. Joined belts are calculated with half admissible force. Please contact Habasit for detailed information and calculations. Link to JDS:

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Unit load table

RPM	Fi	Mi	Pi	RPM	F,	Mi	P _i	RPM	Ε,	Mi	Pi
[min ⁻¹]	[N/cm]	[Nm/cm]	[W/cm]	[min ⁻¹]	[N/cm]	[Nm/cm]	[W/cm]	[min ⁻¹]	[N/cm]	[Nm/cm]	[W/cm]
0	71.90	0.091	0.000	1000	47.04	0.060	6.268	2800	33.06	0.042	12.32
20	70.60	0.089	0.188	1100	45.82	0.058	6.712	3000	32.04	0.041	12.80
40	69.43	0.088	0.369	1200	44.70	0.057	7.149	3200	31.13	0.051	13.26
60	68.18	0.087	0.545	1300	43.64	0.055	7.557	3400	30.24	0.039	13.69
80	67.12	0.085	0.715	1400	42.66	0.054	7.957	3600	29.41	0.038	14.10
100	66.30	0.084	0.881	1500	41.76	0.053	8.349	3800	28.59	0.036	14.47
200	62.25	0.079	1.658	1600	40.87	0.053	8.856	4000	27.84	0.035	14.84
300	59.85	0.076	2.392	1700	40.04	0.051	9.073	4500	26.08	0.033	15.64
400	57.33	0.073	3.055	1800	39.27	0.050	9.423	5000	24.51	0.031	16.34
500	55.11	0.070	3.673	1900	38.53	0.049	9.751	5500	23.08	0.029	16.92
600	53.12	0.068	4.247	2000	37.80	0.048	10.07	6000	21.75	0.028	17.40
700	51.39	0.065	4.791	2200	36.48	0.046	10.70	6500	20.57	0.026	17.83
800	49.82	0.063	5.313	2400	35.25	0.045	11.28				
900	48.37	0.062	5.804	2600	34.11	0.043	11.81				

Technical	data				8 8		
ØB		n _B ØA		ðА	n _A		
mm	inch		mm	inch		n₅	ØA
80	3.15	24	120	4.72	28	ØB	nA

All data are approximate values under standard climatic conditions: 23 °C / 73 °F, 50% relative humidity (DIN 50005 / ISO 554), and are based on the Master Joining Method.

Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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