Folder-Gluer Belts CT-18/30EH



Main industry segments

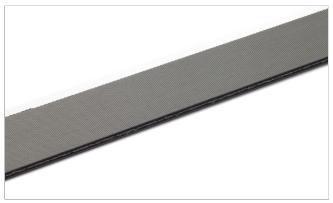
Cardboard converting, Paper manufacturing and processing

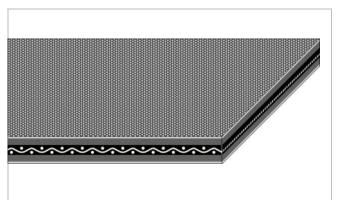
Applications

Folder-gluer belt, Live roller drive belt

Special features

Abrasion resistant, Adhesive-free joint, Constant coefficient of friction, Dimensionally stable, Longitudinal flexibility, Outstanding flex-fatigue





Product Construction / Design				
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)			
Conveying side surface	Rough structure			
Conveying side property	Adhesive			
Conveying side color	Gray			
Traction layer (material)	Polyester (PET)			
Number of Fabrics	1			
Pulley side material	Acrylonitrile-Butadiene-Rubber (NBR)			
Pulley side surface	Rough structure			
Pulley side property	Adhesive			
Pulley side color	Gray			

Product characteristics	
Adhesive free joining method	Yes
Food suitability, FDA conformance	No
Food suitability, EU conformance	No

Technical data				
Thickness of belt	3.0	mm	0.12	inch
Mass of belt (belt weight)	3.0	kg/m²	0.614	lb/sqft
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013)	18	N/mm	103	lbf/in
Min. operating temperature admissible (continuous)	0	°C	32	°F
Max. operating temperature admissible (continuous)	60	°C	140	°F
Seamless manufacturing width	1100	mm	43.31	inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

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Joining related properties

Link to JDS:

Joining method		Flexproof 10 x 80
Pulley diameter (minimum)	mm inch	30 1.18
Pulley diameter minimum with counter flection	mm inch	30 1.18
Carrying rollers suitable		Yes

Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Declined, Horizontal, Inclined, Twists, Twists with short center distance, Vertical

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Polyester Folder-Gluer Belts Group Sub-Group CT Polyester Folder-Gluer Belts

Item number H950030519

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