Folder-Gluer Belts FT-10/12E



Main industry segments

Paper manufacturing and processing

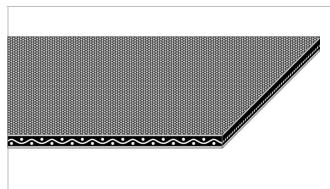
Applications

Paper drinking straw, Cardboard tube

Special features

Adhesive-free joint, Constant coefficient of friction, Dimensionally stable, Longitudinal flexibility





Product Construction / Design		
Conveying side material	Thermoplastic Alloy	
Conveying side surface	Rough structure	
Conveying side property	Adhesive	
Conveying side color	Light gray	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	1	
Pulley side material	Thermoplastic Alloy	
Pulley side surface	Rough structure	
Pulley side property	Adhesive	
Pulley side color	Light gray	

Product characteristics	
Adhesive free joining method	Yes
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

Technical data					
Thickness of belt	1.20	mm	0.05	inch	
Mass of belt (belt weight)	1.2	kg/m²	0.246	lb/sqft	
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013)	10	N/mm	57	lbf/in	
Min. operating temperature admissible (continuous)	0	°C	32	°F	
Max. operating temperature admissible (continuous)	80	°C	176	°F	
Seamless manufacturing width	1100	mm	43.31	inch	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

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Joining related properties

Link to JDS:

Joining method	Flexproof	
		10 x 80
Pulley diameter (minimum)	mm	8
	inch	0.31
Pulley diameter minimum with	mm	8
counter flection	inch	0.31

Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Declined, Horizontal, Inclined, Twists with short center distance, Vertical

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Polyester Folder-Gluer Belts

Sub-Group FT Thermoplastic Folder-Gluer belts with food conformity

H950037667 Item number

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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