

Food Belts

A120CHEV-W



Main industry segments

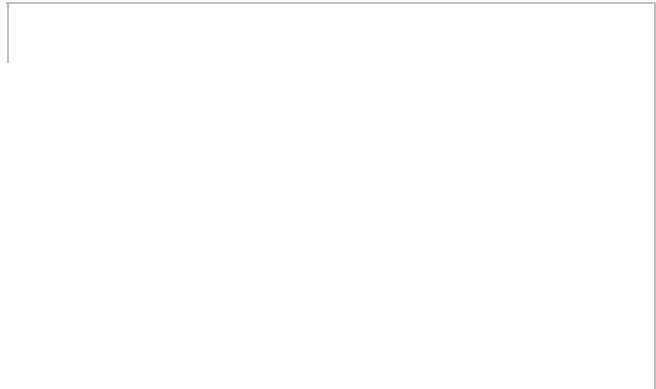
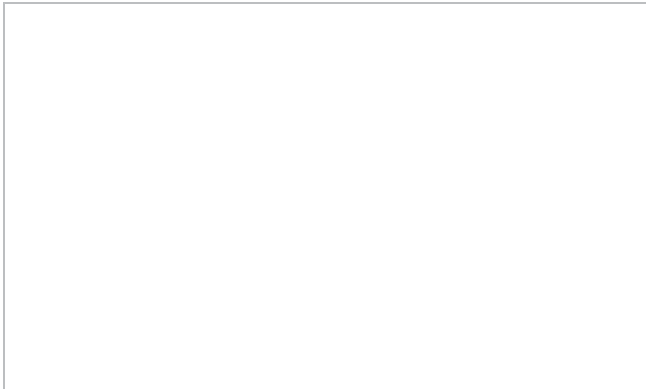
Frozen food, Fruit, Horticulture, Primary food packaging, Vegetables

Applications

Acceleration belt, Decline belt, Incline belt

Special features

Temperature variation resistant



| Product Construction / Design | |
|-------------------------------|---|
| Conveying side material | Polyvinylchloride (PVC) |
| Conveying side surface | Chevron structure |
| Conveying side property | Adhesive |
| Conveying side color | White |
| Traction layer (material) | Polyester (PET) |
| Number of Fabrics | 1 |
| Pulley side material | Polyester fabric (PET) impregnated with polyvinylchloride (PVC) |
| Pulley side surface | Impregnated fabric |
| Pulley side property | Medium-adhesive |
| Pulley side color | White |

| Product characteristics | |
|--|--|
| Antistatically equipped | No |
| Adhesive free joining method | Yes |
| Flammability | No specific flammability prevention property |
| Food suitability, FDA conformance | Yes - Check Document of Compliance (DoC) in our Portal |
| Food suitability, USDA recommendations | No use intended |
| Food suitability, EU conformance | No |

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| Technical data | | |
|---|-----------------------|---------------|
| Thickness of belt | 5.5 mm | 0.22 inch |
| Mass of belt (belt weight) | 3.9 kg/m ² | 0.800 lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155) | 26 N/mm | 150 lbf/in |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 10 N/mm | 58 lbf/in |
| Min. operating temperature admissible (continuous) | -23 °C | -10 °F |
| Max. operating temperature admissible (continuous) | 82 °C | 180 °F |
| Coefficient of friction (pulley side / steel driving pulley) | 0.25 - | |
| Coefficient of friction (pulley side / driving pulley with friction cover) | 0.35 - | |
| Coefficient of friction (pulley side / pickled steel slider bed) | 0.30 - | |
| Coefficient of friction (pulley side / phenolic resin slider bed) | 0.30 - | |
| Coefficient of friction (pulley side / stainless steel slider bed) | 0.35 - | |
| Seamless manufacturing width | 1829 mm | 72.00 inch |

Joining related properties

| Joining method | |
|--------------------|---|
| Alligator #7 | Master joining method for standard applications |
| Mechanical joining | Optional joining method |
| Clipper #2 | Optional joining method |

[Link to JDS:](#)

| Joining method | | Alligator #7 | Mechanical joining | Clipper #2 |
|--|----------------|--------------|--------------------|-------------|
| Pulley diameter (minimum) | mm inch | 89 3.50 | 89 3.50 | 89 3.50 |
| Pulley diameter minimum with counter flection | mm inch | 115 4.53 | 114 4.50 | 114 4.50 |
| Admissible tensile force per unit of width | N/mm lbf/in | 13 73 | | |
| Admissible tensile force per unit of width at max. operating temperature | N/mm lbf/in | 6.8 39 | | |
| Slider bed suitable | | Yes | Yes | Yes |
| Carrying rollers suitable | | Yes | Yes | Yes |
| Troughed installation suitable | | Yes | No | No |
| Powerturns / curved installations | | No | No | No |
| Knife-edge (nosebar) suitable | | No | No | No |
| Metal detector suitable | | No | | |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Declined, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

| | |
|-------------|---------------------|
| Group | PVC Belts |
| Sub-Group | Oil Resistant Belts |
| Item number | H250000851 |

Disclaimer

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