

# Food Belts

## FAD-6EVCT-M1



### Main industry segments

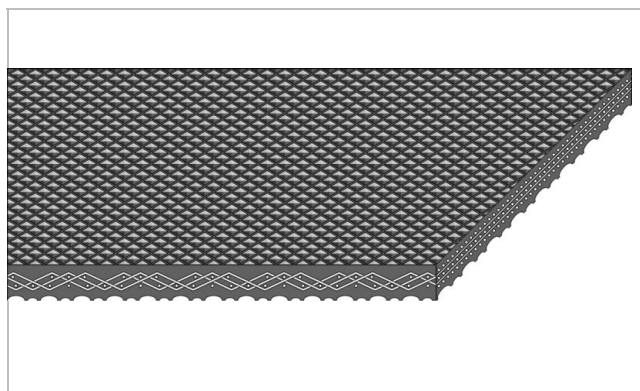
Fish, Frozen food, Poultry, Red meat

### Applications

Acceleration belt, Food processing/conveying belt, Incline belt, Infeed belt, Inspection/control belt, Outfeed belt, Transfer belt

### Special features

High grip surface, Reverse side coated



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Diagonal rhomboid positive structure
Conveying side property	Adhesive
Conveying side color	Cobalt blue
Traction layer (material)	Multilayer fabric
Number of Fabrics	1
Pulley side material	Thermoplastic polyurethane (TPU)
Pulley side surface	Coarse textile structure
Pulley side color	Cobalt blue

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

Technical data			
Thickness of belt	2.1 mm	0.08 inch	
Mass of belt (belt weight)	2.0 kg/m <sup>2</sup>	0.410 lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	8.5 N/mm	49 lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	5.5 N/mm	31 lbf/in	
Min. operating temperature admissible (continuous)	-30 °C	-22 °F	
Max. operating temperature admissible (continuous)	100 °C	212 °F	
Coefficient of friction (pulley side / steel driving pulley)	0.45 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.50 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.35 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.50 -		
Seamless manufacturing width	1300 mm	51.18 inch	

### Joining related properties

Joining method		
Flexproof 10 x 80	Master joining method for standard applications	

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Knife edge roller diameter (minimum)	mm inch	12 0.472
Pulley diameter (minimum)	mm inch	20 0.79
Pulley diameter minimum with counter flection	mm inch	20 0.79
Admissible tensile force per unit of width	N/mm lbf/in	13 74
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	6.5 54
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		Yes
Powerturns / curved installations		No
Knife edge roller suitable		Yes
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Horizontal

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	General Purpose Belts
Item number	H700018135

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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