Food Belts FMB-8EZCH-P1



Main industry segments

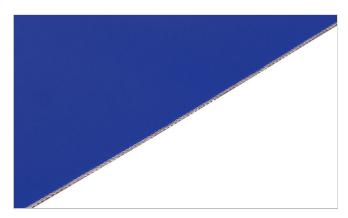
Baked snacks, Biscuit and Crackers, Bread, Chocolate, Convenience food, Frozen food, Pasta, Pastry, Pizza, Primary food packaging, Ready meals

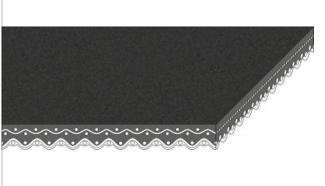
Applications

Food processing/conveying belt, Packaging belt, Transfer belt

Special features

Easy cleanability, Frayless edges, High temperature resistant, Hydrolysis resistant, Low wicking reverse side





Product Construction / Design				
Conveying side material	Thermoplastic polyurethane (TPU)			
Conveying side surface	Matt			
Conveying side property	Medium-adhesive			
Conveying side color	Cobalt blue			
Traction layer (material)	Polyester (PET)			
Number of Fabrics	2			
Pulley side material	Polyester (PET)			
Pulley side surface	Impregnated fabric			
Pulley side property	Non-adhesive			
Pulley side color	White			

Product characteristics				
Antistatically equipped	Yes			
Adhesive free joining method	Yes			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal			
Other conformance/approval	Halal certified			

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Technical data					
Thickness of belt	1.5	mm	0.06	inch	
Mass of belt (belt weight)	1.4	kg/m²	0.287	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	10	N/mm	57	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.0	N/mm	40	lbf/in	
Min. operating temperature admissible (continuous)	-30	°C	-22	°F	
Max. operating temperature admissible (continuous)	110	°C	230	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.10	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.15	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-			
Seamless manufacturing width	2400	mm	94.49	inch	

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius	mm	4
(minimum)	inch	0.157
Pulley diameter (minimum)	mm	20
	inch	0.79
Pulley diameter minimum with	mm	25
counter flection	inch	0.98
Admissible tensile force per unit of	N/mm	17
width	lbf/in	97
Admissible tensile force per unit of	N/mm	3.6
width at max. operating	lbf/in	21
temperature		
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Accumulation, Diverting, Horizontal, Side loading

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group **TPU Belts**

Sub-Group Hydrolysis Resistant Belts

Item number H950019772

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