# Food Belts SWP/4HS



**Main industry segments** Cement, General conveying, Plastics

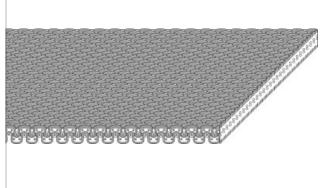
## **Applications**

Air gravity/air slide membrane

## **Special features**

Abrasion resistant, Chemical resistant, High strength, Temperature variation resistant, UV resistant





Product Construction / Design	
Conveying side material	Polyester (PET)
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	4
Pulley side material	Polyester (PET)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

# Food Belts SWP/4HS



Technical data					
Thickness of belt	5.0	mm	0.20	inch	
Mass of belt (belt weight)	3.4	kg/m²	0.700	lb/sqft	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12	N/mm	69	lbf/in	
Min. operating temperature admissible (continuous)	-51	°C	-60	°F	
Max. operating temperature admissible (continuous)	154	°C	310	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-			
Seamless manufacturing width	1829	mm	72.00	inch	

### Joining related properties

Joining method	
Alligator #20	Master joining method for standard applications
Clipper #3	Optional joining method

### Link to JDS:

Joining method		Alligator #20	Clipper #3
Pulley diameter (minimum)	mm	76	76
	inch	3.00	3.00
Pulley diameter minimum with	mm	89	89
counter flection	inch	3.50	3.50
Admissible tensile force per unit of	N/mm	16	
width	lbf/in	92	
Admissible tensile force per unit of	N/mm	14	
width at max. operating	lbf/in	81	
temperature			
Slider bed suitable		Yes	Yes
Carrying rollers suitable		No	No
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### Mode of use or conveyance

Declined, Horizontal, Inclined

#### Recommendation

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

Fabric Surface Belts Group Solid Woven Belts Sub-Group Item number H250000218

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