Food Belts T07/U Mars Embossed



Main industry segments

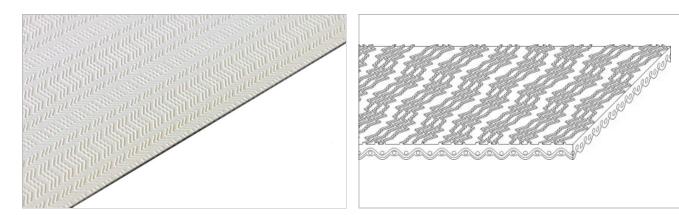
Chocolate

Applications

Chocolate cooling/ embossing, Enrobing belt

Special features

Abrasion resistant, Easy release, Knife-edge (nosebar) suitable



Product Construction / Design			
Conveying side material	Thermoplastic polyurethane (TPU)		
Conveying side surface	Customized embossed		
Conveying side property	Medium-adhesive		
Conveying side color	White		
Traction layer (material)	Polyester (PET)		
Number of Fabrics	1		
Pulley side material	Polyester (PET)		
Pulley side surface	Impregnated fabric		
Pulley side property	Non-adhesive		
Pulley side color	White		

Product characteristics			
Antistatically equipped	No		
Adhesive free joining method	Yes		
Flammability	No specific flammability prevention property		
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal		
Food suitability, USDA recommendations	No use intended		
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal		

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Technical data				
Thickness of belt	0.80	mm	0.03	inch
Mass of belt (belt weight)	0.70	kg/m²	0.143	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	4.6	N/mm	26	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	3.4	N/mm	19	lbf/in
Min. operating temperature admissible (continuous)	-30	°C	-22	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (pulley side / steel driving pulley)	0.10	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-		
Seamless manufacturing width	2000	mm	78.74	inch

Joining related properties

Joining method				
Flexproof 10 x 80	Master joining method for standard applications			
<u>Link to JDS:</u>				
Joining method		Flexproof 10 x 80		
Knife-edge (nosebar) radius (minimum)	mm <i>inch</i>	2 <i>0.079</i>		
Pulley diameter (minimum)	mm <i>inch</i>	15 <i>0.59</i>		
Pulley diameter minimum with counter flection	mm <i>inch</i>	15 <i>0.59</i>		
Admissible tensile force per unit of width	N/mm <i>Ibf/in</i>	7.5 43		
Admissible tensile force per unit of width at max. operating temperature	N/mm Ibf/in	4.2 24		
Slider bed suitable		Yes		
Carrying rollers suitable		Yes		
Troughed installation suitable		No		
Powerturns / curved installations		No		
Metal detector suitable		Yes		

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **TPU Belts** General Purpose Belts H700002223

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