# Food Belts T092 Light Blue



### Main industry segments

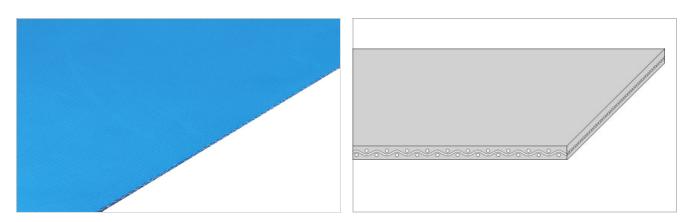
Baked snacks, Biscuit and Crackers, Convenience food, Ready meals

### Applications

Food processing/conveying belt

### **Special features**

Abrasion resistant, Flexibility, Oil and fat resistant, Small pulley diameter suitable



Product Construction / Design		
Conveying side material	Thermoplastic polyurethane (TPU)	
Conveying side surface	Glossy	
Conveying side property	Adhesive	
Conveying side color	Light blue	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	1	
Pulley side material	Thermoplastic polyurethane (TPU)	
Pulley side surface	Fine textile structure	
Pulley side property	Non-adhesive	
Pulley side color	Light blue	

Product characteristics			
Antistatically equipped	No		
Adhesive free joining method	Yes		
Flammability	No specific flammability prevention property		
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal		
Food suitability, USDA recommendations	No use intended		
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal		

Product Data Sheet (Run-out type) 02.12.2022

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Technical data				
Thickness of belt	1.00	mm	0.04	inch
Mass of belt (belt weight)	1.0	kg/m²	0.205	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	5.5	N/mm	31	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	4.0	N/mm	23	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Coefficient of friction (pulley side / steel driving pulley)	0.20	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.30	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.30	-		
Seamless manufacturing width	2000	mm	78.74	inch
On request other seamless manufacturing width	1500	mm	59	inch

### Joining related properties

Flexproof 20 x 80	Master joining method for standard applications		
<u>nk to JDS:</u>			
Joining method		Flexproof 20 x 80	
Pulley diameter (minimum)	mm <i>inch</i>	15 <i>0.59</i>	
Pulley diameter minimum with counter flection	mm <i>inch</i>	15 <i>0.59</i>	
Admissible tensile force per unit of width	N/mm <i>Ibf/in</i>	7.5 <i>43</i>	
Admissible tensile force per unit of width at max. operating temperature	N/mm Ibf/in	2.6 <i>15</i>	
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Metal detector suitable		Yes	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or convevance

Declined, Horizontal, Inclined

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **TPU Belts** General Purpose Belts H700001157

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