

Food Belts T22/PU



Main industry segments

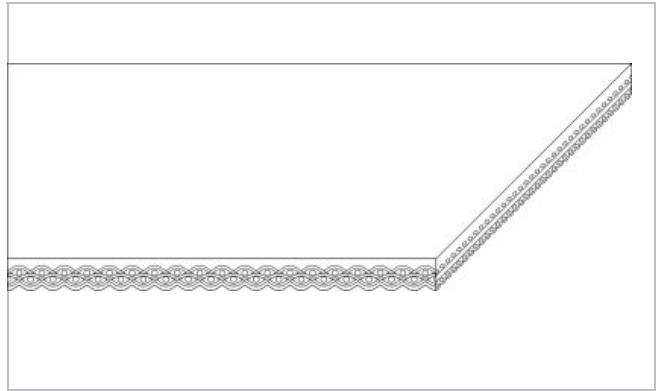
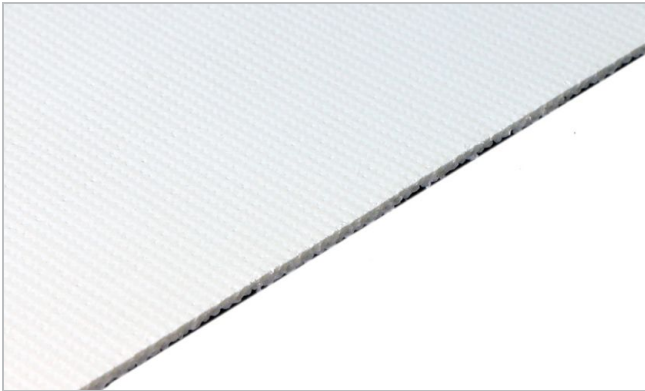
Biscuit and Crackers

Applications

Cooling (line) belt

Special features

Abrasion resistant, Excellent tracking, Flat laying, Flexibility, Flexibility in all directions



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Glossy
Conveying side property	Medium-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyester (PET)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

Food Belts T22/PU



Technical data			
Thickness of belt	2.4 mm	0.09 inch	
Mass of belt (belt weight)	1.6 kg/m ²	0.328 lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	2.8 N/mm	16 lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	2.2 N/mm	13 lbf/in	
Min. operating temperature admissible (continuous)	-30 °C	-22 °F	
Max. operating temperature admissible (continuous)	110 °C	230 °F	
Coefficient of friction (pulley side / steel driving pulley)	0.15 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.25 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -		
Seamless manufacturing width	1600 mm	62.99 inch	

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications
Step joint	Optional joining method

[Link to JDS:](#)

Joining method		Flexproof 20 x 80	Step joint
Knife-edge (nosebar) radius (minimum)	mm inch		7 0.276
Pulley diameter (minimum)	mm inch	20 0.79	30 1.18
Pulley diameter minimum with counter flection	mm inch	30 1.18	40 1.57
Admissible tensile force per unit of width	N/mm lbf/in	5.5 31	5.5 31
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	1.5 9	2.0 11
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	
Low noise applications		No	No
Metal detector suitable		Yes	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.



Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Declined, Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Edge sealing by hot air required, This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	General Purpose Belts
Item number	H700001175

Disclaimer

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