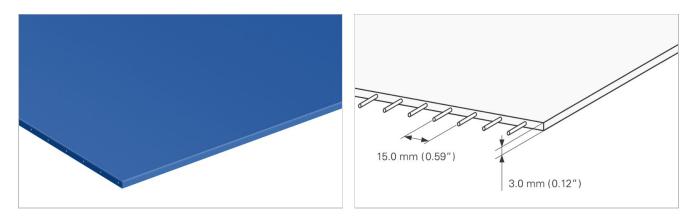


Main industry segments

Dairy (incl. cheese), Fruit, Poultry, Red meat, Vegetables

Special features

Abrasion resistant, Abrasion resistant on both sides, Easy cleanability



Product Construction / Design		
Material	Thermoplastic polyurethane (TPU)	
Color	Sky Blue	
Conveying side surface	Glossy	
Conveying side property	Medium-adhesive	
Traction layer (material)	Aramid cords	
Pulley side surface	Glossy	
Pulley side property	Medium-adhesive	

Product characteristics			
Antistatically equipped	No		
Conveying side conductive surface acc. EN ISO	No		
Slider bed suitable	Yes		
Carrying rollers suitable	Yes		
UV-C suitable	No		
Laser markable	No		
Flammability	No specific flammability prevention property		
Food suitability, EU conformance	Yes - acc. to Regulation (EC) No. 1935/2004 as well as Regulation (EU) No. 10/2011 and/or other relevant food contact legislation. Details/restrictions see Habasit food compliance declaration.		
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal		
Other conformance/approval	Halal certified, Japanese Food Regulation (MHLW Notification No. 370)		



Technical data				
Hardness	53	Shore D		
Thickness of belt	3.0	mm	0.12	inch
Distance between cords	15	mm	0.59	inch
Mass of belt (belt weight)	3.7	kg/m²	0.758	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	8.0	N/mm	46	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.5	N/mm	37	lbf/in
Min. operating temperature admissible (continuous)	-10	°C	14	°F
Max. operating temperature admissible (continuous)	90	°C	194	°F
Coefficient of friction (pulley side / PE wearstrips)	0.30	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.70	-		
Coefficient of friction (conveying side / PE wearstrips)	0.30	-		
Minimal width of belt	150	mm	6	inch
Seamless manufacturing width	1829	mm	72.01	inch

Joining related properties

Joining method				
Quickmelt	laster joining method for standard a	joining method for standard applications		
Link to JDS:				
Joining method		Quickmelt		
Pulley diameter (minimum)	mm	40		
	inch	1.57		
Pulley diameter minimum wi	ith mm	40		
counter flection	inch	1.57		
Admissible tensile force per	unit of N/mm	7.0		
width	lbf/in	40		
Admissible tensile force per	unit of N/mm	3.5		
width at max. operating	lbf/in	20		
temperature				
Troughed installation suitable		Yes		
X-Ray / Metal detectable material		No		
X-Ray / Metal detector suitable		Yes		

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.



Recommendation

Install the slack belt and tension until running perfectly under the full belt load, Do not go below initial elongation (epsilon) $\sim 0.1\%$

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number Habasit Cleandrive Friction Drive Habasit® Cleandrive Belt Series Smooth H950038466

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