

# Main industry segments

Bread, Candy, Chocolate, Dairy (incl. cheese), Frozen food, Fruit, Pizza, Poultry, Ready meals, Red meat, Seafood, Vegetables

# Applications

Food processing/conveying belt

# **Special features**

Abrasion resistant on both sides, Bi-directional suitable, Easy cleanability, High hydrolysis resistant, Low elasticity

cd_image_01	cd_image_02

Product Construction / Design		
Material	Thermoplastic polyurethane (TPU)	
Color	Cobalt blue	
Conveying side surface	Glossy	
Conveying side property	Adhesive	
Traction layer (material)	Aramid cords	
Pulley side surface	Lugs	

Product characteristics	
Antistatically equipped	No
Conveying side conductive surface acc. EN ISO	No
Slider bed suitable	Yes
Carrying rollers suitable	No
UV-C suitable	No
Laser markable	No
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - acc. to Regulation (EC) No. 1935/2004 as well as Regulation (EU) No. 10/2011 and/or other relevant food contact legislation. Details/restrictions see Habasit food compliance declaration.
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	USDA certified for compliance with USDA Dairy Equipment Guidelines and NSF/ANSI/3-A 14159-3 standard for Meat and Poultry Processing. Certification is valid only if belt edges are sealed or belt cords are not exposed and when optional belt accessories like cleats, v-guides and scoops comply with the applicable FDA regulations for the conveyed product. Contact your Habasit representative for detailed information.

Product Data Sheet (Released) 08.03.2022



Technical data				
Hardness	95	ShA		
Thickness of belt	3.0	mm	0.12	inch
Distance between cords	15	mm	0.59	inch
Mass of belt (belt weight)	3.6	kg/m²	0.737	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	9.0	N/mm	51	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.0	N/mm	34	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (pulley side / PE wearstrips)	0.40	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.80	-		
Coefficient of friction (conveying side / PE wearstrips)	0.40	-		
Minimal width of belt	150	mm	6	inch
Seamless manufacturing width	1810	mm	71.26	inch

# Joining related properties

Joining method	
Quickmelt	Optional joining method
Mechanical Lace (SS Rod)	Optional joining method
Mechanical Lace (POM Rod)	Optional joining method

### Link to JDS:

Joining method		Quickmelt	Mechanical Lace (SS Rod)	Mechanical Lace (POM Rod)
Minimal pitch diameter for driving	mm	100.0	100.0	100.0
sprockets	inch	3.94	3.94	3.94
Minimal pitch diameter for idling	mm	100.0	100.0	100.0
sprockets	inch	3.94	3.94	3.94
Minimal back-bending roller	mm	150	150	150
diameter for center drive	inch	6	6	6
configuration				
Minimal diameter for belt support	mm	100	100	100
roller	inch	4	4	4
Admissible tensile force per unit of	N/mm	6.0	4.2	3.0
width	lbf/in	34	24	17
Troughed installation suitable		Yes	No	No
X-Ray / Metal detectable material		No	No	No
X-Ray / Metal detector suitable		Yes	No	Yes

A minimal pulley diameter of 80 mm is possible with reduction of the admissible tensile force per unit of width by 33%

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used.

# **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

# Calculations

Please ask your local Habasit partner to calculate your needs for you and receive the best advise specially suited for your application.



#### Recommendation

Follow the Installing and Maintenance Instructions which are supplied with each product delivery, See Engineering Manual

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Habasit Cleandrive Positive Drive
Sub-Group	Habasit® Cleandrive Belt Series CD40
Item number	H920001254

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