

# Heavy Conveyor Belts TMIPH135LR



## Main industry segments

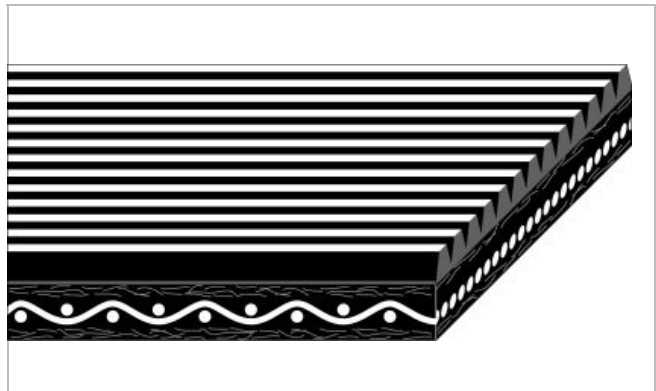
Airport, Distribution centers, Parcel distribution / Overnight carrier

## Applications

Acceleration belt, Decline belt, Incline belt, Induction belt, Metering/singulation belt

## Special features

Flame retardant, Good lace retention, High grip surface, High tensile strength, Low noise applications suitable, No delamination



Product Construction / Design	
Conveying side material	Polyvinylchloride (PVC)
Conveying side surface	Longitudinal groove structure
Conveying side property	Super-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET) fleece
Pulley side surface	Impregnated fleece
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data			
Thickness of belt	4.4 mm	0.17 inch	
Mass of belt (belt weight)	4.3 kg/m <sup>2</sup>	0.880 lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	24 N/mm	135 lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.2 N/mm	47 lbf/in	
Min. operating temperature admissible (continuous)	-23 °C	-10 °F	
Max. operating temperature admissible (continuous)	80 °C	176 °F	
Coefficient of friction (pulley side / steel driving pulley)	0.25 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.30 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -		
Seamless manufacturing width	1829 mm	72.00 inch	
On request other seamless manufacturing width	1524 mm	60 inch	

### Joining related properties

Joining method	
Clipper #2HT	Master joining method for standard applications
Thermofix	Optional joining method
Flexproof 10 x 80	Optional joining method

[Link to JDS:](#)

Joining method		Clipper #2HT	Thermofix	Flexproof 10 x 80
Pulley diameter (minimum)	mm inch	51 2.00	51 2.00	51 2.00
Pulley diameter minimum with counter flection	mm inch	64 2.50	64 2.50	64 2.50
Admissible tensile force per unit of width	N/mm lbf/in	20 117		
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	15 84		
Slider bed suitable		Yes	Yes	Yes
Carrying rollers suitable		Yes	Yes	Yes
Troughed installation suitable		No	No	No
Powerturns / curved installations		Yes	Yes	Yes
Knife-edge (nosebar) suitable		No	No	No
Low noise applications		Yes	Yes	Yes
Metal detector suitable		Yes	Yes	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Acceleration, Declined, Inclined, Metering

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

Group	Nonwoven Belts
Sub-Group	Flame Retardant Belts
Item number	H250000238

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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