

Light Conveyor Belts

ENI-10E 07



Main industry segments

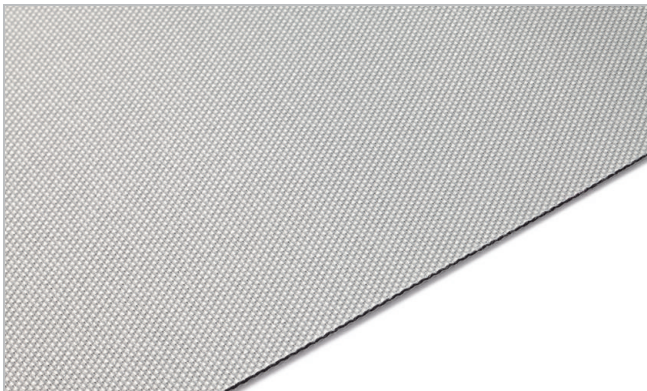
Yarn processing

Applications

Bobbin conveyor belt

Special features

Abrasion resistant, Constant coefficient of friction



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Impregnated fabric
Conveying side property	Non-adhesive
Conveying side color	Light gray
Traction layer (material)	Polyester (PET) fabric
Number of Fabrics	2
Pulley side material	Thermoplastic polyurethane (TPU)
Pulley side surface	Impregnated fabric
Pulley side color	Light gray

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data		
Thickness of belt	1.5 mm	0.06 inch
Mass of belt (belt weight)	1.5 kg/m ²	0.307 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	15 N/mm	86 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	10 N/mm	57 lbf/in
Min. operating temperature admissible (continuous)	-20 °C	-4 °F
Max. operating temperature admissible (continuous)	80 °C	176 °F
Coefficient of friction (pulley side / steel driving pulley)	0.10 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.15 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.15 -	
Seamless manufacturing width	4000 mm	157.48 inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 20 x 80
Pulley diameter (minimum)	mm inch	40 1.57
Pulley diameter minimum with counter flection	mm inch	50 1.97
Admissible tensile force per unit of width	N/mm lbf/in	18 103
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	9.5 54
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Nosebar suitable		No
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Accumulation, Declined, Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	-
Item number	H010102743

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