

# Machine Tapes

## F-1



### Main industry segments

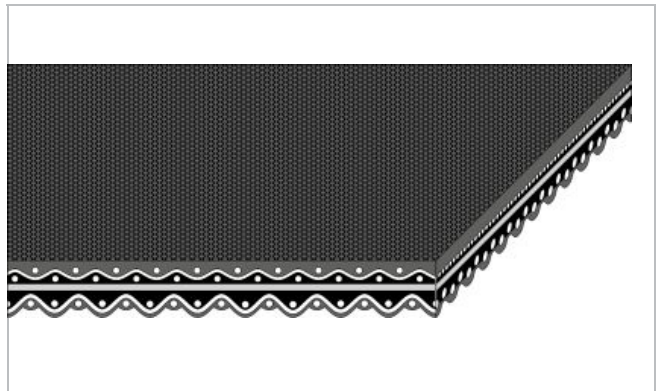
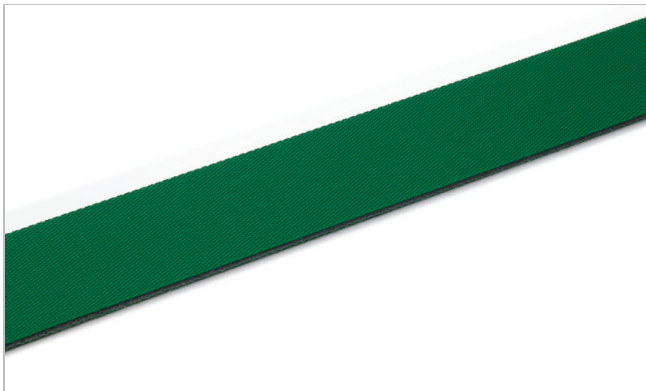
Paper manufacturing and processing, Paper printing and finishing

### Applications

Machine tape, Paper handling belt, Power transmission belt, Processing belt

### Special features

Abrasion resistant, Constant and gentle positive grip, Constant coefficient of friction, Forgiving in case of short term shock like overloads, Versatile, Outstanding flex-fatigue, Robustness



Product Construction / Design	
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)
Conveying side surface	Rough structure
Conveying side property	Adhesive
Conveying side color	Green
Traction layer (material)	Polyamide (PA)
Number of Fabrics	2
Pulley side material	Acrylonitrile-Butadiene-Rubber (NBR)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Green

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	No
Food suitability, EU conformance	No
Food suitability, FDA conformance	No

Technical data		
Thickness of belt	1.25 mm	0.05 inch
Mass of belt (belt weight)	1.3 kg/m <sup>2</sup>	0.256 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	7.0 N/mm	40 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	2.4 N/mm	14 lbf/in
Min. operating temperature admissible (continuous)	-20 °C	-4 °F
Max. operating temperature admissible (continuous)	100 °C	212 °F
Seamless manufacturing width	1140 mm	44.88 inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

### Joining related properties

[Link to JDS:](#)

Joining method		Thermofix 75°
Pulley diameter (minimum)	mm <i>inch</i>	40 1.57
Pulley diameter minimum with counter flection	mm <i>inch</i>	40 1.57
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No

### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Declined, Horizontal, Inclined, Twists, Twists with short center distance, Vertical

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Group	Polyamide Machine Tapes
Sub-Group	-
Item number	H010100347

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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