# HabasitLINK® M2420 Flat Top 1"



### Description

- 8.7 mm (0.34") thick
- 0% open area
- Closed hinge
- Rod diameter 4.5 mm (0.18")
- Headless Smart Fit rod retention
- Strong closed edges
- Lug teeth sprockets

### Available accessories

• Tab modules with 1 or 2 tabs

8.7

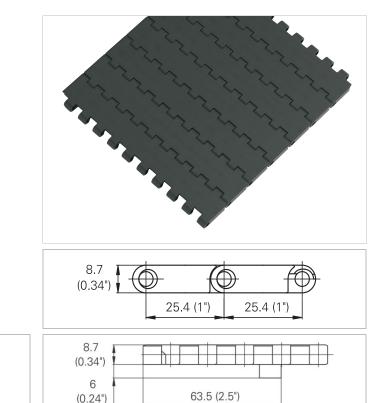
(0.34")

6

(0.24")

• Code: -T1 single Tab / -T2 double tab

 $\mathbb{N}^{-}$ 



#### Belt data

| Belt material                            | P       | OM        | PP        |          |          |
|--|---------|-----------|-----------|----------|----------|
| Rod material                             |         | PBT       | PA        | POM      | PP       |
| Nominal tensile strength F' <sub>N</sub> | N/m     | 20100     | 28800     | 16900    | 13200    |
| straight run                             | lb/ft   | 1370      | 1973      | 1158     | 904      |
| Temperature range                        | °C      | -40 - 93  | -40 - 93  | 5 - 93   | 5 - 105  |
|  | °F      | -40 - 200 | -40 - 200 | 40 - 200 | 40 - 220 |
| Belt weight m <sub>B</sub>               | kg/m²   | 8.1       | 8.1       | 5.3      | 5.3      |
|  | lb/sqft | 1.65      | 1.65      | 1.09     | 1.09     |

| Diameter of idlin<br>(minimum) | Diameter of idling rollers<br>(minimum) Diameter of support rollers<br>(minimum) |    | and center | gravity take-up<br>drive rollers<br>mum) | Backbending radius for<br>elevators without side guards<br>or hold down devices<br>(minimum) |     |      |
|--------------------------------|--|----|------------|--|--|-----|------|
| mm                             | inch   | mm | inch       | mm                                       | inch   | mm  | inch |
| 50                             | 2.00   | 50 | 2.00       | 100                                      | 4  | 150 | 6    |

## Standard range of belt widths b<sub>o</sub>

| mm (nom.)   | 85   | 170  | 255   | 340   | 425   | 510   | 595   | 680   | 765   | 850   | 935   | 1020  | 1105  | etc. |
|-------------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| inch (nom.) | 3.35 | 6.69 | 10.04 | 13.39 | 16.73 | 20.08 | 23.43 | 26.77 | 30.12 | 33.46 | 36.81 | 40.16 | 43.50 | etc. |

Real belt widths are in most cases 0.1% to 0.3% smaller.

42.1 (1.66")

63.5 (2.5")

For PP material up to 750 mm (30") -2 mm to 1 mm and -0.25% to 0.2% for wider belts.

For POM material up to 750 mm (30") -3 mm to mm and -0.4% to 0% for wider belts.

**Standard belt widths** in increments of 85 mm (3.35"). Non-standard widths are offered in increments of 17 mm (0.67"). Smallest possible width 85 mm (3.35").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating

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temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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