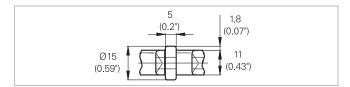
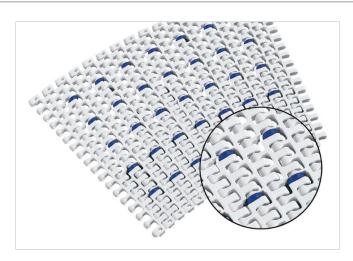
# HabasitLINK® M2540 Roller Top 1"

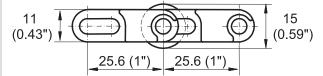


### **Description**

- For radius and straight conveying
- Collapse factor 2.2 (unchanged) 35 % open area; largest opening 6x12.5 mm (0.24"x0.49")
- Roller lateral spacing 50 mm (2")
- Minimum free edge 42 mm (1.6")
- Rollers row spacing 50.8 mm (2")
- For low back pressure, wearstrips are placed between
- For product driven application wearstrips are placed directly under the rollers
- Excellent for cooling and draining
- Food approved materials available
- Rod diameter 5 mm (0.2")







#### **Belt data**

Belt material		POM				
Rod material		PA				
Roller material		POM				
Roller lateral spacing per row	mm / <i>inch</i>	50.0 / <i>2.00</i>				
Roller dimension diameter /	mm	Ø 15 / 5				
width	inch	Ø 0.59 / 0.2				
Nominal tensile strength F' <sub>N</sub>	N/m	22000				
straight run	lb/ft	1507				
Nominal tensile strength F <sub>N</sub> in	N	1200				
curve (1)	lbf	270				
Temperature range	°C	-40 - 93				
	°F	-40 - 200				
Belt weight m <sub>B</sub>	kg/m²	7.0				
	lb/sqft	1.44				

 $^{(1)}$  For  $b_0 > 300$  mm (12") higher values admissible. Refer to LINK-SeleCalc

Diameter of idling rollers (minimum)			support rollers mum)	and center	gravity take-up drive rollers mum)	Backbending radius for elevators without side guards or hold down devices (minimum)			
mm	inch	mm	inch	mm	inch	mm	inch		
50	2.00	50	2.00	100	100 4		6		

# HabasitLINK® M2540 Roller Top 1"



## Standard range of belt widths $b_0$ , free edge and collapse factor Q ( $R_{min} = Q \times b_0$ )

Belt width mm (nom.)	200	250	300	350	400	450	500	550	600	650	700	750	800	850	etc.
Belt width inch (nom.)	8	10	12	14	16	18	20	22	24	26	28	30	32	34	etc.
Coll.fact. Q	2.03	2.07	2.10	2.12	2.14	2.15	2.16	2.17	2.18	2.18	2.19	2.19	2.19	2.20	etc.
Free edge mm	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	42/52	etc.
Free edge inch	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	1.7/2	etc.
Sprocket offset mm	29.1	4.2	29.1	4.2	29.1	4.2	29.1	4.2	29.1	4.2	29.1	4.2	29.1	4.2	etc.
Sprocket offset inch	1. 1	0.2	1.1	0.2	1. 1	0.2	1.1	0.2	1.1	0.2	1.1	0.2	1.1	0.2	etc.
Sprockets	4	5	6	7	8	9	10	11	12	13	14	15	16	17	etc.
Rollers (2 rows)	3	4	5	6	7	8	9	10	11	12	13	14	15	16	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

Standard belt widths in increments of 50 mm (2"). Smallest possible width 200 mm (7.9").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

#### Disclaimer

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