# HabasitLINK® M2620 GripTop 1"

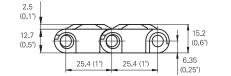
### Description

- Heavy duty belt
- High strength and stiffness
- 0% open area
- Abrasion resistant GripTop, high friction
- Closed hinge
- Rod diameter 6 mm (0.22")
- Smart Fit rod retention
- Double row solid and split sprockets

## Available pattern

- Fully covered by GripTop or in rows of any distance in multiples of 25.4 mm (1")
- With indent 43 mm (1.7") or without indent
- Tab modules with and without indent
- Code: -T1 single tab / -T2 double tab









#### Belt data

Belt material		POM	PP					
GripTop material		TPE						
Rod material		PA	POM	PP				
Nominal tensile strength F' <sub>N</sub> straight run	N/m	33000	24000	23000				
	<i>lb/ft</i>	<i>2260</i>	<i>1644</i>	<i>1575</i>				
Temperature range	°C	-40 - 80	5 - 93	5 - 100				
	°F	<i>-40 - 176</i>	<i>40 - 200</i>	<i>40 - 212</i>				
Belt weight $m_{\scriptscriptstyle B}$	kg/m²	14.4	10.0	10.0				
	<i>lb/sqft</i>	<i>2.95</i>	2.05	<i>2.05</i>				

0			upport rollers Diameter for g num) and center c (minin		drive rollers	Backbendin elevators witho or hold dov (minin	ut side guards /n devices	
mm	inch	mm	inch	mm	inch	mm	inch	
50	2.00	50	2.00	100	4	150	6	

#### Standard range of belt widths b<sub>o</sub>

mm (nom.)	85	170	255	340	425	510	595	680	765	850	935	1020	1105	etc.
inch (nom.)	3.35	6.69	10.04	13.39	16.73	20.08	23.43	26.77	30.12	33.46	36.81	40.16	43.50	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For PP material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

**Standard belt widths** in increments of 85 mm (3.35"). Non-standard widths are offered in increments of 17 mm (0.67"). Smallest possible width 85 mm (3.35").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.



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The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

#### Disclaimer

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