

HabasitLINK® Sprocket series M5400



M	54	S	12	60	Q	6
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M = Modular belts
 Belt pitch
 S = sprocket one-piece; Z = split sprocket
 Number of teeth
 Shaft size
 Shaft type: Q = square shaft; R = round shaft
 Material: 6 = POM; 8 = PA

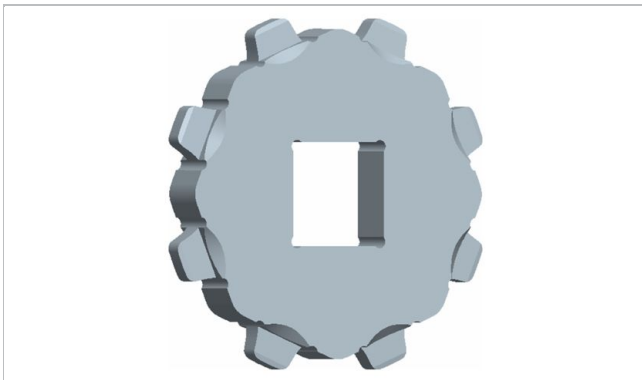
Sprocket availability

Type	Number of teeth	Diam. of pitch $\varnothing d_p$		A_1		Hub width B_L		Square bore Q		Ø Round bore R		Standard material
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
S-C1	9	164.0	6.5	76.0	2.99	20	0.79	40 / 50 / 60	2.5	40	1.5	PA
S-C1	11	199.1	7.8	93.9	3.70	20	0.79	40 / 60	1.5 / 2.5			PA
S-C1	15	269.8	10.6	129.9	5.11	20	0.79	60 / 90	3.5			PA

S: molded sprockets; S-C1: machined sprockets. Other sprocket and hub sizes on request.

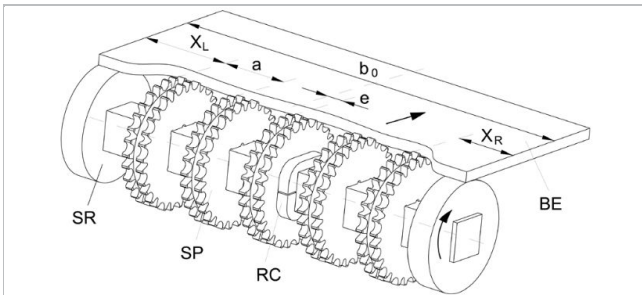
Key ways for round bore shape follow European standards for metric sizes and US standards for imperial sizes. For detailed dimensions see table in the Engineering Guide chapter Design Guide.

Other materials available on request.

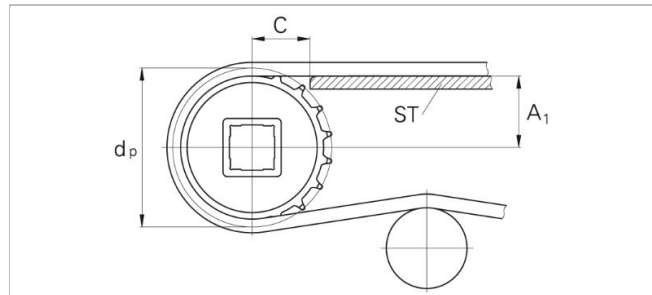


Sprocket one-piece (solid)

Sprocket arrangement



- BE** Belt
- RC** Retainer
- SP** Sprocket
- b₀** belt width



The distance **C** between the sprocket axis and the slider support **ST** is from 65 to 90 mm (2.5" to 3.5").

Wearstrips

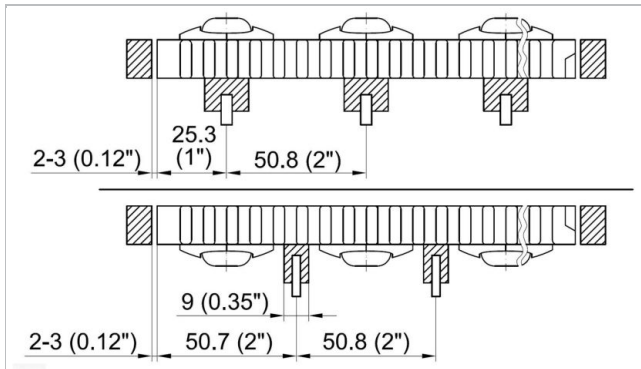
Between driving shaft and idling sprockets or rollers the belt is carried by a slider support furnished with longitudinal wear strips from UHMW Polyethylene or other suitable material. The belt return supports need an accurate placement with a lateral spacing of a multiple of 50.8 mm (2") and a maximum wear strip or roller width of 12 mm (0.5").

Sprocket positioning

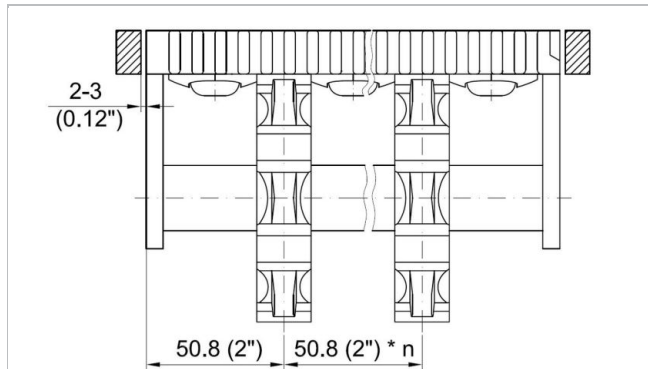
For correct positioning of the center sprocket divide the belt width by the link increment. The rounded result will be an even or an odd number. These numbers are the criteria for offset or no offset, see table.

Belt type	Sprocket spacing a		Sprocket edge distance (minimal)		Criteria for center sprocket position	Result of formula (rounded)	Offset e	Remarks
	minimal mm inch	maximal mm inch	X_L mm inch	X_R mm inch				
M5482	50.8 2	101.6 4	50.8 2	50.8 2	$b_0 / 50.8$ $b_0 / 2$	even number (2, 4, 6 ...)	0 0	no offset
						odd number (3, 5, 7 ...)	25.4 1	right or left side

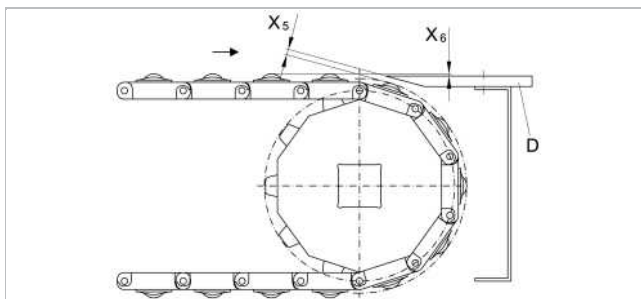
In addition to the sprockets it is recommended to use support rollers at the belt edges on drive and idling side.



Belt return positioning.



Alternative returnway with support sprockets.



Adjust X_6 dependent on infeed or discharge operation and maintain a minimum clearance X_5 between roller and transferplate.

Numbers of sprockets and wearstrips

for M5482

Standard belt width (nominal)		Number of sprockets per shaft	Number of wearstrips	
<i>inch</i>	mm	min. number	Carryway (top)	Returnway (bottom)
6	152	2	2	2
8	202	3	3	2
10	254	3	3	3
12	304	3	3	3
14	355	3	4	3
16	406	3	4	3
18	456	3	4	3
20	507	3	4	3
22	558	4	5	3
24	609	5	5	3
26	660	5	5	4
28	710	5	5	5
30	761	5	6	5
32	812	5	6	5
34	863	6	6	5
36	914	7	6	5
38	964	7	7	5
40	1015	7	7	5
42	1066	7	7	6
44	1118	7	7	7
46	1168	8	8	7
48	1219	9	8	7
50	1270	9	8	7
52	1320	9	8	7
54	1371	9	9	7
56	1422	9	9	7
58	1472	9	9	7
60	1523	9	9	7
62	1574	11	10	8
64	1625	11	10	8

The number of sprockets depends on the belt load and may be different for driving and idling shafts.
For calculation of correct sprocket number please use LINK-SeleCalc.

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