

# HabiPLAST™ Material Data Sheet

## PE05 for tracks and machined parts



### Material description

- Low friction High Molecular Weight Polyethylene (PE-HMW)
- Moderate wear rate with POM, PP, PA belts or chains
- Good damping properties
- Resistant against cleaning agents typically used in food applications
- Not resistant against UV-Light

コード	Property
PE05-G	

### Material properties

General	Nominal value
Code	PE05-G
Color	green
Density	~ 0.95 g/cm <sup>3</sup>
Water absorption	< 0.01 %
Average molecular weight	0.5 • 10 <sup>6</sup> g/mol
Thermal	Nominal value
Temperature range	- 94°F to + 150°F
Coeff. of linear thermal expansion a	0.20 mm/(m•K) 0.00133 in/(ft•°F)
Electrical	Nominal value
Volume resistivity	> 10 <sup>13</sup> Ohm•cm
Surface resistivity	> 10 <sup>13</sup> Ohm
Mechanical	Nominal value
Charpy notched impact resistance	≥ 25 mJ/mm <sup>2</sup>
Tensile strength (ultimate)	≥ 27 MPa
Tensile elongation (break)	≥ 200 %
Ball indentation hardness	~ 45 N/mm <sup>2</sup>

### Coefficient of friction and wear rate

Belt / Chain	Friction (-) <sup>(1)</sup>	Wear rate <sup>(2)</sup>
HabasitLINK® POM	0.23	n.a.
HabasitLINK® PP	0.23	n.a.
HabasitLINK® PA	0.31	n.a.
HabaCHAIN® DP	0.26	n.a.
HabaCHAIN® LF	0.22	n.a.
HabaCHAIN® PT	0.25	n.a.
HabaCHAIN® TS	0.22	n.a.
HabaCHAIN® NG	0.24	n.a.
Stainless Steel	0.27	B

A++, Best performance  
A+, Good performance  
A, Standard combination  
B, Acceptable but not recommended  
C, Bad combination, do not use

<sup>(1)</sup> measured on a test conveyor with 1500 kg/m<sup>2</sup> load, speed range 5 – 15 m/min, test distance 800 km, standard conditions

<sup>(2)</sup> evaluated from pin on disk test, total wear rate of pin and disk together, standard conditions

### **Habasit support for design and calculation**

To assist the layout and calculation of Habasit plastic modular belt conveyors, Habasit provides additional documentation and instruments on request.

- Engineering Guide with further complementary details to the design and calculation of conveyors.
- Calculation Program to analyze the dimensioning and acting forces of a planned conveyor design.

For further information or additional documentation please contact Habasit.

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